

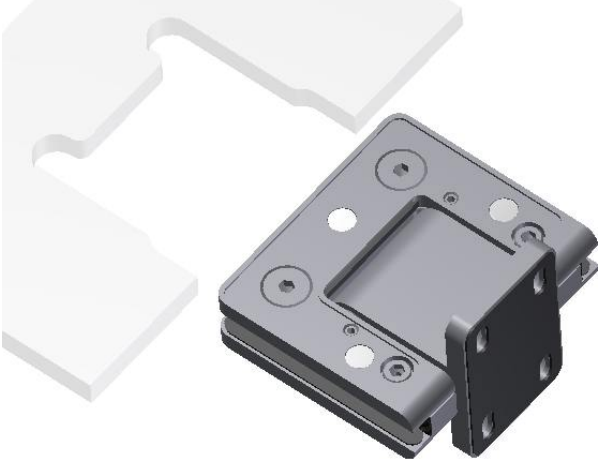


Installation instruction

Door hinge Motion (PT.7110)

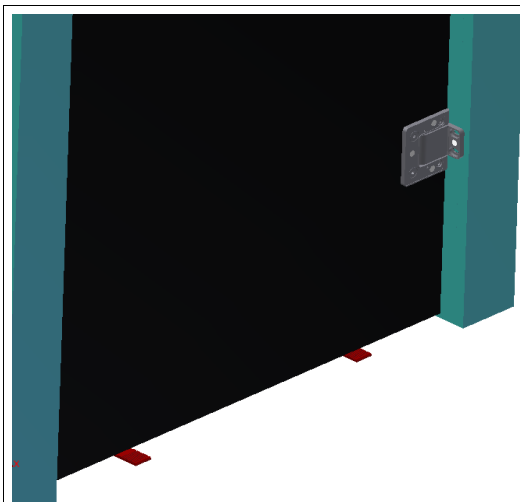
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D - 48351 Everswinkel
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	<h2>Tools</h2> <ul style="list-style-type: none">- Water level- Measuring tape- Drilling machine- Masonry drill $\varnothing=8\text{mm}$- Allen key set- Pads <p>Please check safety instructions before start drilling.</p>
	<h2>1</h2> <h3>Prearrangement for the assembly</h3> <p>Please use the provided suction device to remove magnetic caps before start installing the door hinge to wall or glass. Please release the screws of the clamping jaws.</p>
	<h2>2</h2> <h3>Assembling the hinges</h3> <p>Now you may carefully put the hinges into glass cutouts of the glass panel. Bring the hinges in line. Now use the screws and tighten the clamping jaws until it's fixed.</p>

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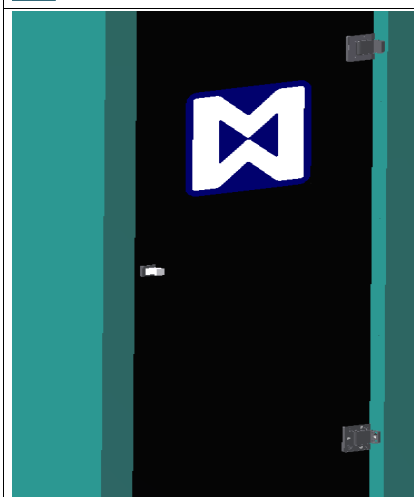


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Positioning the door

Please use the door pads and water level to place the door into right position and adjust it. Once the door is in balance please copy the drilling marks to the door frame. Remove the door after doing so and make drillings at the marked positions. Please use provided anchors as appropriate for the background on site.

Attention: Please put the door pads under the door at 7-10 mm depending on the floor conditions.



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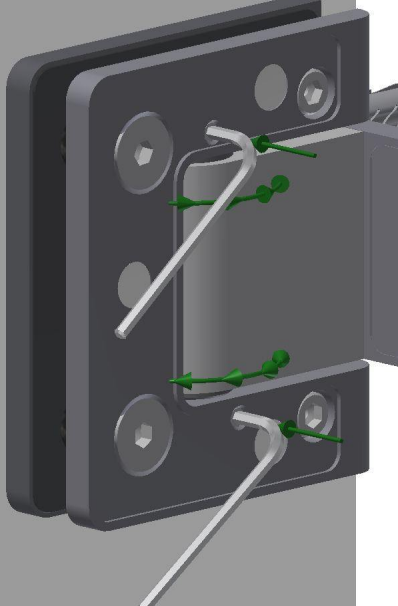
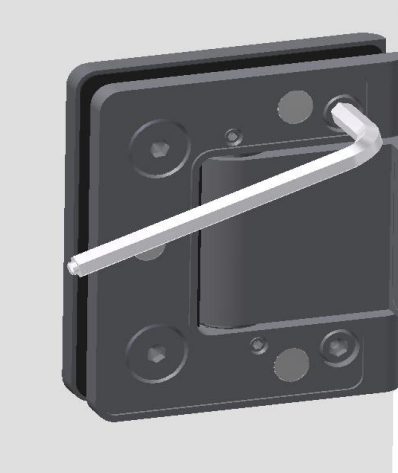
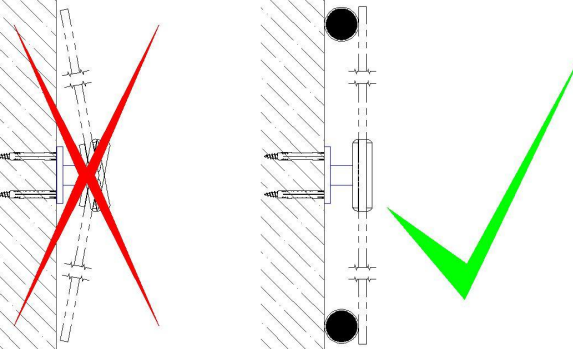
Assembling the door

Please position the door by means of the pads and fix it. Remove the pads and check, if the door operates correctly. Please adjust accordingly.

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	<p>5 Define the zero position</p> <p>At first please loose the adjusting screw.</p> <p>Tighten the top adjusting screw as long as demanded door position is achieved in order to adjust the counter-clockwise zero position of the door (view from above). In the next step please tighten the bottom adjusting screw till you can feel resistance. After that tighten both adjusting screws by turns.</p> <p>Tighten the bottom adjusting screw first, if you want to adjust the clockwise zero position of the door (view from above). Please tighten the top adjusting screw till you can feel resistance. After finishing this step please tighten both adjusting screws by turns.</p>
	<p>6 Tighten the screws</p> <p>Once the door assembly is finished please retighten all screws and put the magnetic caps on.</p>
	<p>7 Prevent the door from overwinding (max. 90°)</p> <p>Due to construction related reasons and high leverage door hinges can be overwound by inappropriate handling. It is highly recommended to install a floor door stop.</p>