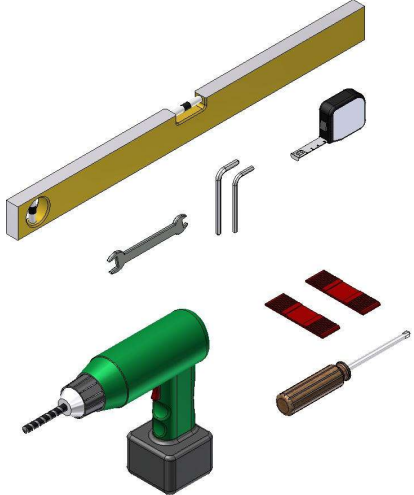
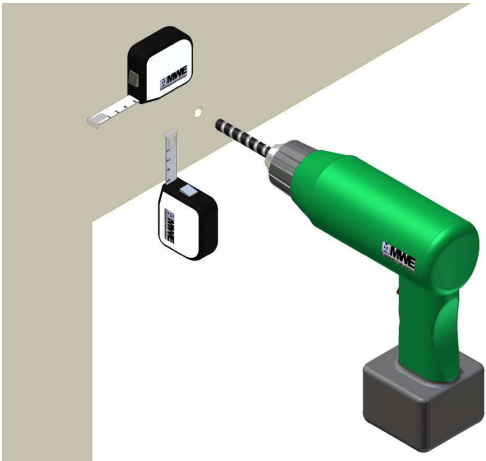
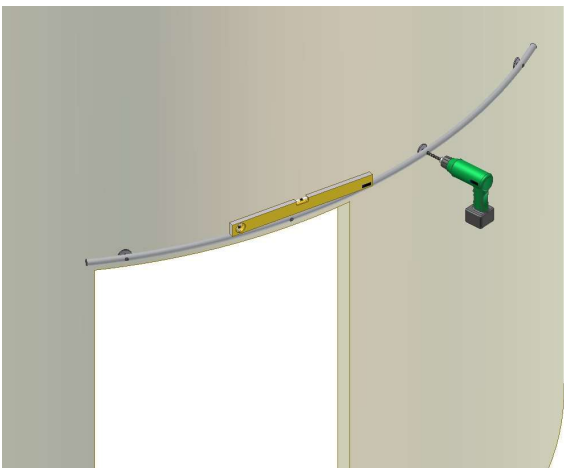


Installation Instructions

System Vario (ST.1005.VA)


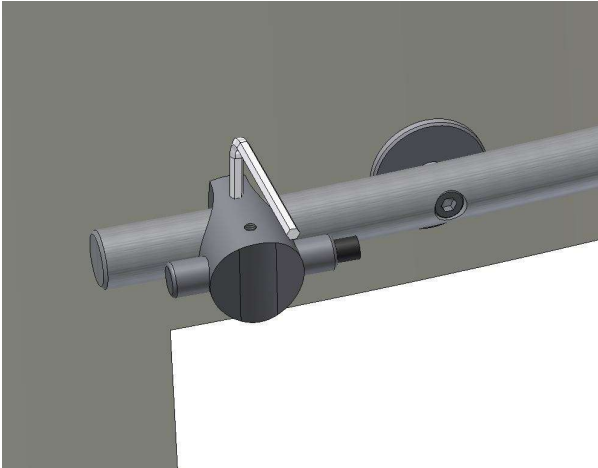
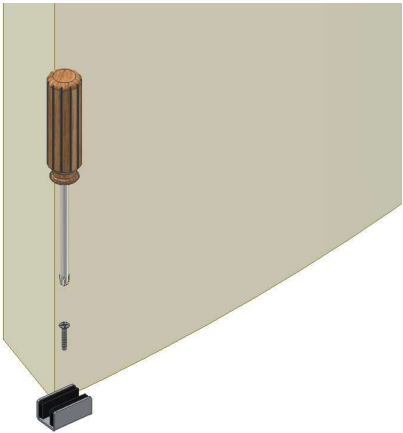
Am Steinbusch 7
D - 48351 Everswinkel
Tel.: +49(0)2582-9960- 0
Tel.: +49(0)2582-9960-128
Internet: www.mwe.de

	<h2>Tools</h2> <ul style="list-style-type: none">- water level- measuring tape- power drill- drill (diameter 1: 8 mm; diameter 2: 10 mm)- crosstip screwdriver- allen key set- jaw wrench (size: 10 mm)- glass pads <p>Please read power drill safety instructions carefully before installation.</p>
	<h2>1</h2> <h3>First wall hole</h3> <p>Please determine the highest point from the top edge to finished floor level by using the water level before drilling the first wall hole. The height of the center line of the rail and the sidewise clearance are to be marked at this point in accordance with your planning instructions. The first wall hole can be made now.</p>
	<h2>2</h2> <h3>Further wall holes</h3> <p>Loosely bolt down the first wall mounts for the rail (see step 3). Adjust the rail into horizontal position using water level. Use the rail as your "drilling template" in order to drill all necessary fastening holes with a 8 mm dia. drill. Use a 10 mm dia. drill to widen the holes for the anchors.</p>

Installation Instructions

System Vario (ST.1005.VA)

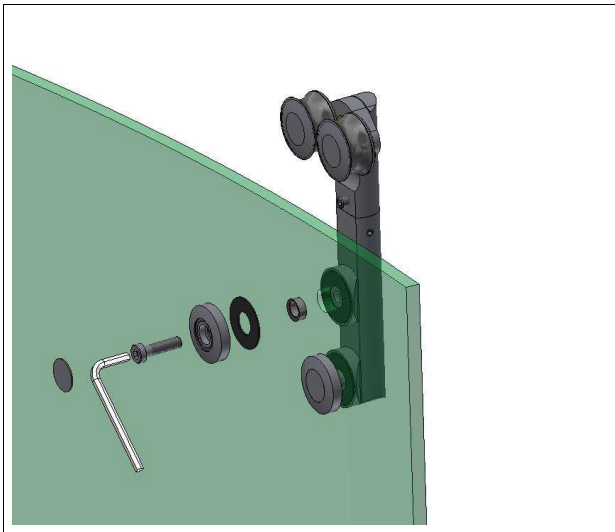
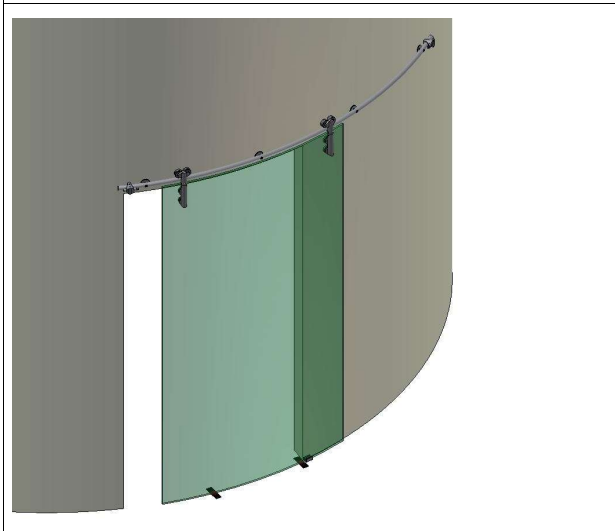
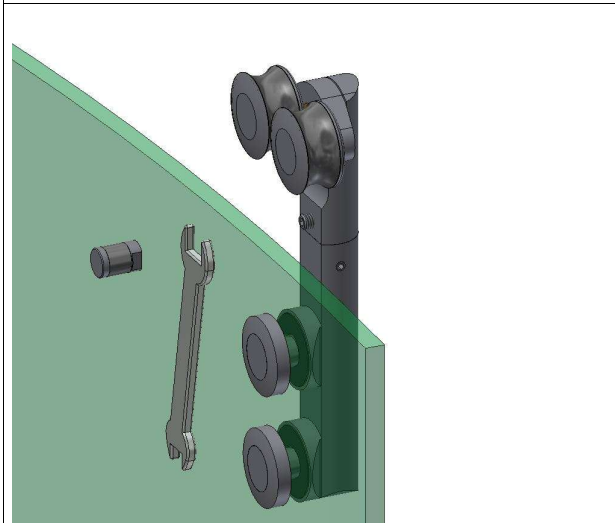
Am Steinbusch 7
D - 48351 Everswinkel
Tel.: +49(0)2582-9960- 0
Tel.: +49(0)2582-9960-128
Internet: www.mwe.de

	<p>3 Attaching the rail to the wall</p> <p>Use enclosed mounting material to attach the rail to the wall and to bolt it down.</p>
	<p>4 Installation of the door stops</p> <p>Set up the doors stops on both ends of the rail in order to prevent it from rolling down.</p>
	<p>5 Installation of the floor guide</p> <p>Use enclosed mounting material to bolt down the floor guide. The door panel must slide parallel to the wall.</p>

Installation Instructions

System Vario (ST.1005.VA)

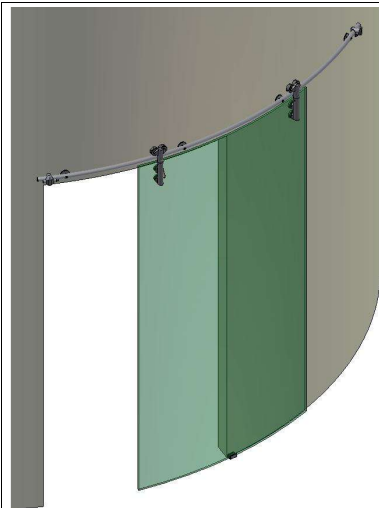
Am Steinbusch 7
D - 48351 Everswinkel
Tel.: +49(0)2582-9960- 0
Tel.: +49(0)2582-9960-128
Internet: www.mwe.de

	<p>6 Installation of the wheels</p> <p>Rest the door leaf on mounting rests with the hardware facing upwards. Disassemble the roller security bolt and the glass mounts. Put washers onto glass holes. Apply roller shank including mounting bolts and secure from the opposite side by using the glass fastening caps. Attention: Do not lose plastic bushings for the glass mounts.</p>
	<p>7 Hinging the door panel</p> <p>Lift and hinge the preassembled sliding door onto the rail. Put the glass pads under the door panel to secure the glass and to adjust the floor clearance of 7 mm. Keep in mind the preassembled floor guide – prevent glass from colliding with it! Remove glass pads once you are done.</p>
	<p>8 Installation of the safety pin</p> <p>Reassemble the safety pin to the wheel. Attention! Make sure the safety pin does not grind the bottom side of the rail.</p>

Installation Instructions

System Vario (ST.1005.VA)

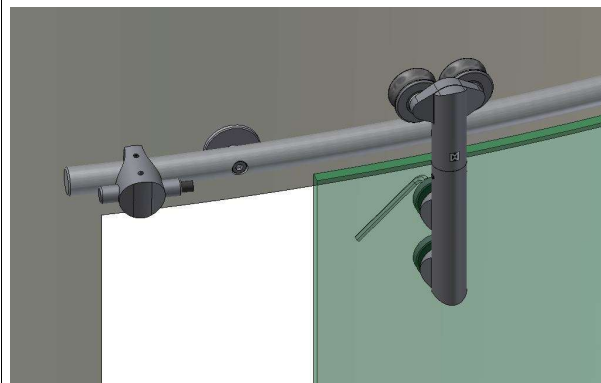
Am Steinbusch 7
D - 48351 Everswinkel
Tel.: +49(0)2582-9960- 0
Tel.: +49(0)2582-9960-128
Internet: www.mwe.de



9

Final control of the sliding door

Control smooth sliding performance of the door. Adjust door stops, if necessary. Tighten the bolts. Door handles or flush pulls can be installed now.



10

Tightening the bolts

After finishing the installation please make sure every single bolt is once again securely tightened!