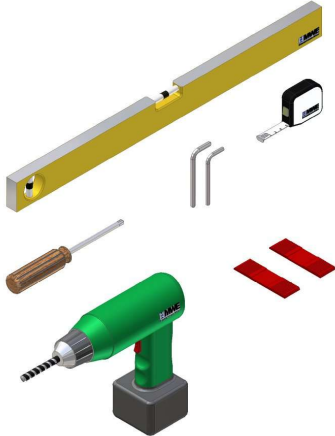
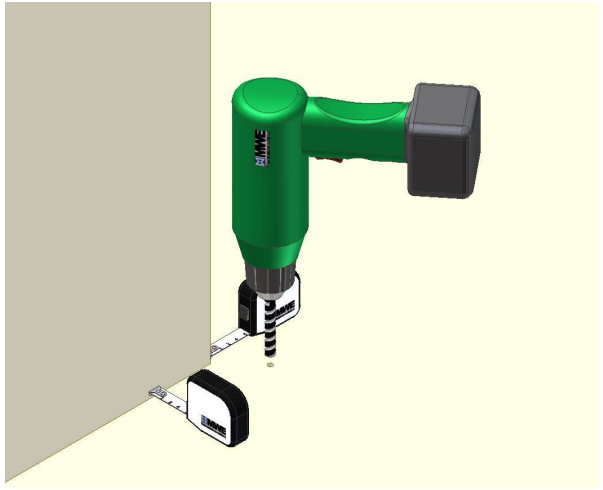
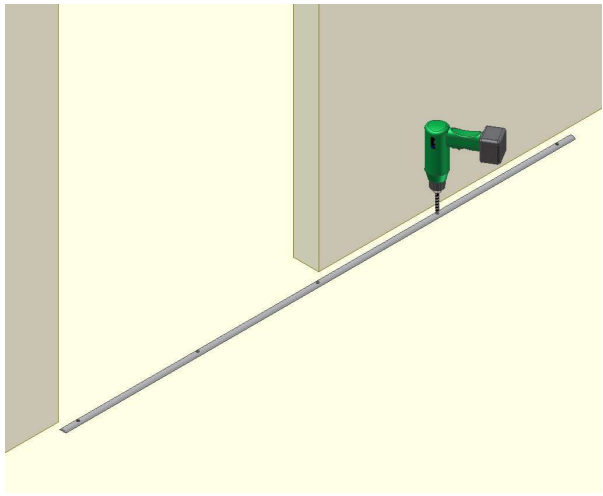


# Installation instructions

System Terra for wooden doors (ST.1061.TH)

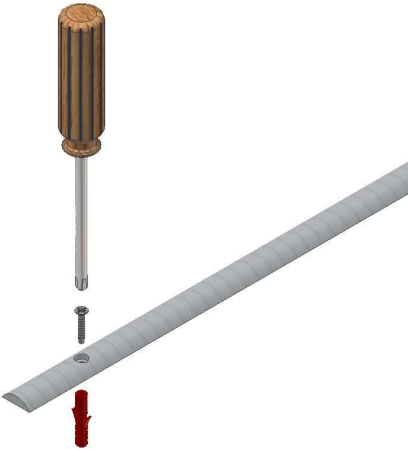
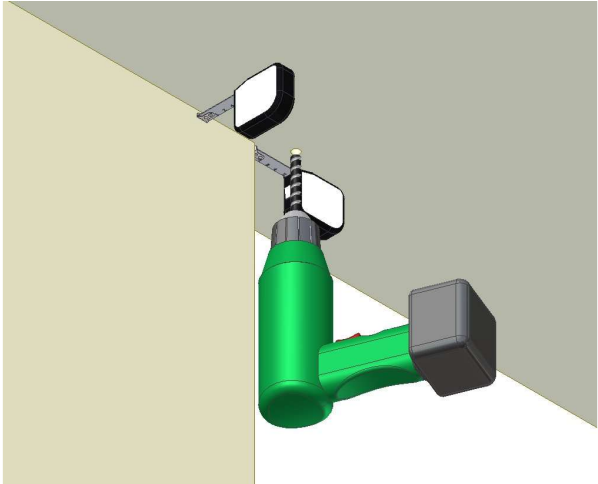
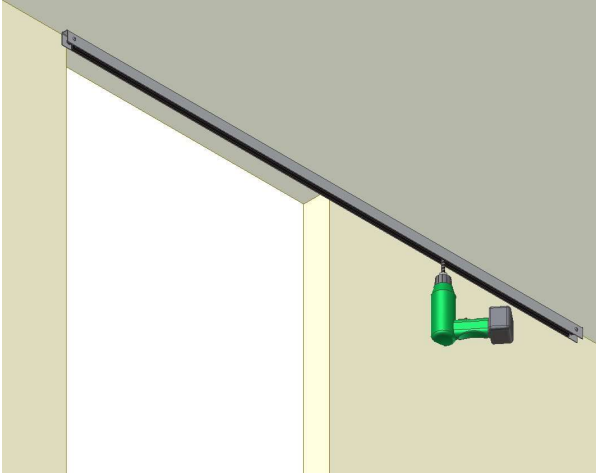
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	<h2>Tools</h2> <ul style="list-style-type: none"><li>- water level</li><li>- measuring tape / folding meter</li><li>- power drill</li><li>- stone drill bit D=4mm / D=6mm / D=10mm</li><li>- crosstip screwdriver</li><li>- allen key set</li><li>- glass shimps</li></ul> <p>Please read power drill safety instructions carefully before installation.</p>
	<h2>1</h2> <h3>First floor drilling</h3> <p>Drill the first hole for external rail fixation in accordance with your detailed planning. Use the 6 mm drill.</p> <p>If construction glue is used (rail made without drillings!), please use the enclosed construction glue to stick down the rail onto the floor in accordance with the detailed planning. Attention – please regard the instructions for gluing! Steps # 2 and 3 are to be omitted.</p>
	<h2>2</h2> <h3>Further floor drillings</h3> <p>Mount loosely the external fastening of the rail. See step # 3. Put the rail in a parallel position to the wall. Use the rail as your “drilling template” to pre-drill further holes by the 4 mm drill. Redrill the holes by 6 mm drill.</p>

# Installation instructions

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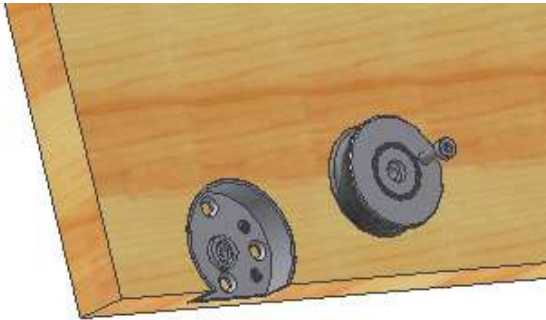
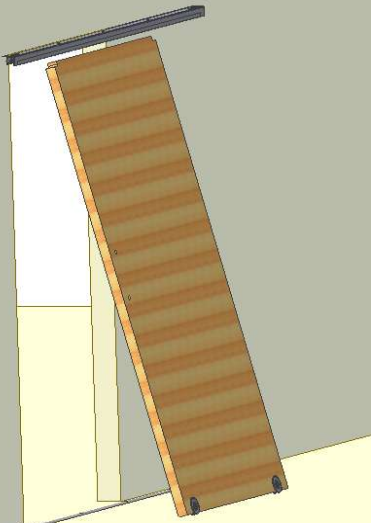
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	<p><b>3</b> <b>Mounting the rail on the floor</b></p> <p>Mount the runner rail to the floor by using the MWE mounting material. Please control the horizontal adjustment of the rail by means of the water level and line it, if necessary.</p>
	<p><b>4</b> <b>First ceiling drilling</b></p> <p>Drill the external hole into the ceiling in accordance with your detailed planning. Use the 10 mm drill.</p>
	<p><b>5</b> <b>Further ceiling drillings</b></p> <p>Mount loosely the external fastening of the ceiling guide. See step # 6. Put the ceiling guide in a parallel position to the floor rail. Use the ceiling guide as your "drilling template" to pre-drill further holes by the 6 mm drill. Redrill the holes by 10 mm drill.</p>

# Installation instructions

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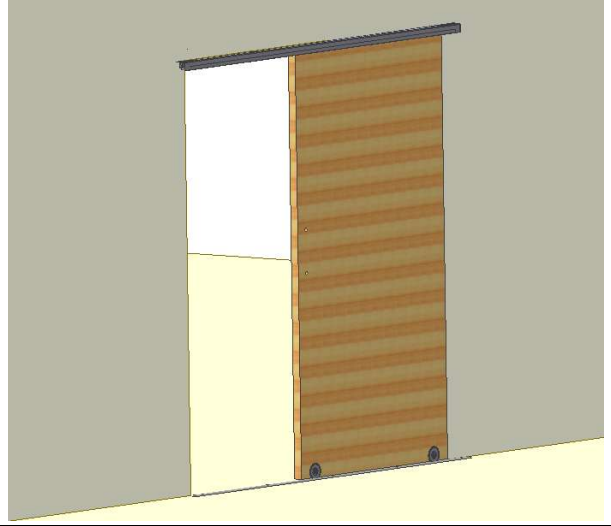
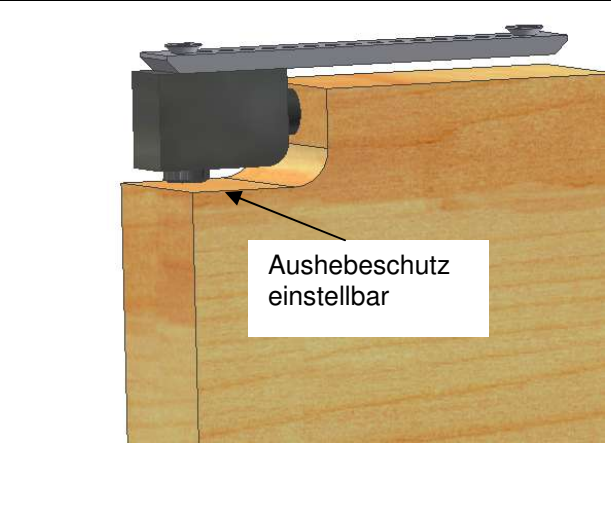
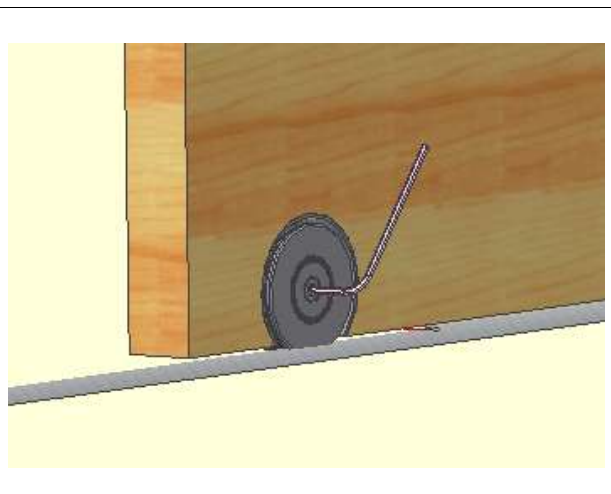
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	<p><b>6</b> <b>Mounting the ceiling guide</b></p> <p>Mount the ceiling guide to the ceiling by using the MWE mounting material. Please control the horizontal adjustment of the guide by means of the water level and line it, if necessary.</p>
	<p><b>7</b> <b>Installation of the carriages</b></p> <p>Rest door leaf on mounting rests with the hardware facing upwards. Put the carriage casing into the wood and screw it. Then screw the carriage into the slot nut.</p>
	<p><b>8</b> <b>Fitting the door leaf</b></p> <p>Insert the preassembled sliding door inclined bottom-up into the ceiling guide and position the carriages on the rail. Attention – do not damage the top wood angle!</p>

# Installation instructions

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	<p><b>9</b> <b>Final control of the sliding door</b></p> <p>Control smooth movement of the door, the function of the stoppers and the safety bolts. Please adjust, if necessary. Install door handles or flush pulls respectively.</p>
	<p><b>10</b> <b>Stoppers – lift-off protection</b></p> <p>The stopper including the lift-off protecting parts is located on the mounting plate. The mounting plate is drilled in 5 mm intervals which allows displacing the lift-off protection about approx. 60 mm.</p>
	<p><b>11</b> <b>Tightening the bolts</b></p> <p>After completion of installation make sure that every single bolt is once again securely tightened!</p>